



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2271-041
Job Sheet 178068



Part No: D2271-041

Job Qty: 6 ea

Part Name: S-76 L Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 14.05.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/18/18	0.00	0.00	Start Up Large Fab-1		JRL 18-06-12
100	Large Fab	6 pcs		6/18/18	0.00	1.02	Large Fab 1		JRL 18-06-12
105	QC	6 pcs		6/18/18	0.00	0.00	QC10		EZ
110	QC	6 pcs		6/18/18	0.00	0.00	QC5		EZ DAS
120	Packaging	6 pcs		6/18/18	0.00	0.00	Packaging3	51008 JUN 12 2018	6
130	QC21-SA	6 Ea		6/18/18	0.00	0.00	QC21	21 18-06-12 9-80	

Part Op 100 - Weld per dwg A/R S.S. rod Batch: 136585 WELD RADIUS BLOCK TO L-BRACKET AND GRIND FLUSH AS
Descriptions: PER DWG.

105 - QC10- Inspect visual per QSI004- ground welds

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2267-1	L Bracket	6 pcs (1 ea)	90-Start up Operation	5075291
D2270-1	S-76 Radius Block	6 Ea (1 ea)	90-Start up Operation	507129597

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2267-1	6	0	0
	D2270-1	6	10	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																		
Description Work Order Deviation				Disposition																					
1270 Aberdeen Street Hewkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartero.com www.dartaerospace.com DART AEROSPACE Container No: S080123 Part: D2271-041 Job No: 178068 Serial No/Batch: S080123 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/12/18																									
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OTHER : _____																									